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OVERVIEW Writing a CNC program is
the final result of manual
programming. This last step requires
a sheet of paper, or many sheets of
paper, that contain the part program.
Program itself is composed of
individual instructions related to
machining and arranged in a series of
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the absolute mode. Point-to-Point or Continuous Path CNC programming falls into two distinct categories (Fig. 8). The difference between the two categories was once very distinct. Now, however, most control units are able to handle both point-to-

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